

# PRODUCT SPECIFICATION SHEET

## BELZONA 1341

FN10139



### GENERAL INFORMATION

#### Product Description:

A drinking water certified two component coating system for improving the efficiency of fluid handling systems and protecting metals from the effects of erosion-corrosion. Also used as a high strength structural adhesive for bonding or for creation of irregular load bearing shims with good electrical insulation characteristics. For use in Original Equipment Manufacture or repair situations.

#### Application Areas:

When mixed and applied as detailed in the Belzona Instructions for Use (IFU), the system is ideally suited for application to the following:

- Pumps
- Valves
- Heat exchangers
- Water tanks
- Water boxes
- Pipes

### APPLICATION INFORMATION

#### Working Life

Will vary according to temperature. At 77°F (25°C) the working life will be 40 minutes.

#### Limitations of Use

**Belzona 1341** should not be used at temperatures below 50°F (10°C). Where material has been stored below this temperature, warm the Base and Solidifier units until they attain a temperature of 68-77°F (20-25°C).

#### Coverage rate

**Belzona 1341** should be applied as a two coat system at a recommended average thickness of 10 mil (250 µm) per coat.

At the minimum recommended two coat system thickness of 16 mil (400 µm), the theoretical coverage rate will be 18.9 ft<sup>2</sup> (1.76m<sup>2</sup>)/kg.

#### Cure Time

Allow to cure for the times shown in the Belzona IFU before subjecting it to the conditions indicated.

#### Volume Capacity

43 in<sup>3</sup> (0.71 litres) /kg.  
215 in<sup>3</sup> (3.52 litres)/5 kg unit  
21.5 in<sup>3</sup> (352 cm<sup>3</sup>)/500 gm unit

#### Base Component

Appearance Thixotropic paste  
Colour Grey or Blue  
Density 1.63 g/cm<sup>3</sup>

#### Solidifier Component

Appearance Clear liquid  
Colour Pale straw  
Density 1.18 g/cm<sup>3</sup>

#### Mixed Properties

Mixing ratio by weight 100 : 70  
Mixing ratio by volume 1 : 1  
Density 1.42 g/cm<sup>3</sup>  
Viscosity at 25°C (BS EN 12092) 61 poise  
VOC (ASTM D2369) 0.042 lb/gal (5g/l)

*The above application information serves as introductory guide only. For full application details including the recommended application procedure/technique, refer to the Belzona IFU which is enclosed with each packaged product.*



# PRODUCT SPECIFICATION SHEET

## BELZONA 1341

FN10139



### FLEXURAL PROPERTIES

When determined in accordance with ASTM D790, typical values will be:

#### Flexural strength

68°F (20°C)/7 days cure 6,500 psi (44.8 MPa)  
140°F (60°C)/7 days cure 8,900 psi (61.4 MPa)

#### Flexural modulus

68°F (20°C)/7 days cure 6.15 x 10<sup>5</sup> psi (4240 MPa)  
140°F (60°C)/7 days cure 5.48 x 10<sup>5</sup> psi (3780 MPa)

### HARDNESS

#### Shore D

The Shore D hardness of the material tested to ASTM D2240 is typically:

68°F (20°C)/7 days cure 80  
140°F (60°C)/7 days cure 82

#### Koenig Pendulum

When tested to ISO 1522 the Koenig damping time will be typically:

68°F (20°C)/7 days cure 149 seconds  
140°F (60°C)/7 days cure 154 seconds

#### Barcol

Tested to ASTM D2583 the Barcol hardness will be typically:

68°F (20°C)/7 days cure 73  
140°F (60°C)/7 days cure 79

### HEAT RESISTANCE

#### Heat Distortion Temperature (HDT)

When tested in accordance with ASTM D648 typical values obtained will be:

68°F (20°C)/7 days cure 109°F (43°C)  
140°F (60°C)/7 days cure 181°F (83°C)

#### Atlas Cell Cold Wall Immersion Test

When tested in accordance with NACE TM 0174 procedure A, the coating will exhibit no blistering or rusting (ASTM D714 rating 10; ASTM D610 rating 10) after 6 months immersion in water at 140°F (60°C).

#### Glass transition temperature (T<sub>g</sub>)

When tested in accordance with ISO 11357-2 typical values obtained will be:

68°F (20°C)/7 days cure 117°F (47°C)  
140°F (60°C)/7 days cure 187°F (86°C)

#### Dry Heat Resistance

The degradation temperature based on Differential Scanning Calorimetry (DSC) operated in accordance with ISO11357 is typically 266°F (130°C).

For many applications the product is suitable down to -40°F (-40°C).

#### Wet Heat Resistance

For many typical applications the material is suitable for continuous immersion in aqueous solutions up to 140°F (60°C).

### IMMERSION RESISTANCE

When tested in accordance with NACE TM 0174 the coating will exhibit no blistering or rusting (ASTM D714 rating 10; ASTM D610 rating 10) after 6 months immersion in de-ionized water at 140°F (60°C).

#### Electrochemical Impedance Spectroscopy (EIS)

The EIS results (log<sub>10</sub> |Z|<sub>0.1Hz</sub>) determined in accordance with ISO 16773 following the above immersion testing will be typically;

Unexposed	10.93Ωcm <sup>2</sup>
Liquid phase	10.81Ωcm <sup>2</sup>
Vapor phase	10.95Ωcm <sup>2</sup>

### IMPACT RESISTANCE

#### Izod Pendulum

Izod impact strength, when determined in accordance with ASTM D256, will typically be:

	Reversed notched Izod Impact Strength	Un-notched Izod Impact Strength
68°F/20°C cure & test	2.9 KJ/m <sup>2</sup>	3.8 KJ/m <sup>2</sup>
140°F/60°C cure & 68°F/20°C test	31.0 J/m	48.6 J/m
	7.0 KJ/m <sup>2</sup>	5.3 KJ/m <sup>2</sup>
	73.6 J/m	66.3 J/m

#### Falling weight

When tested in accordance with ASTM D2794 typical values for direct impact will be:

68°F (20°C)/7 days cure	28.35 in.lb (0.33kg.m)
140°F (60°C)/7 days cure	33.07 in.lb (0.38kg.m)

### POTABLE WATER APPROVAL

#### KC

Listed in Barrier Materials as epoxy resin-based waterproof and anticorrosion material, which has passed full test of sanitation and safety.



#### WRAS

Listed in the UK Water Fittings Directory under "Materials which have passed full tests of effect on water quality".



# PRODUCT SPECIFICATION SHEET

## BELZONA 1341

FN10139



### SHELF LIFE

Separate base and solidifier components shall have a shelf life of 5 years from date of manufacture when stored in their original unopened containers between 41°F (5°C) and 86°F (30°C).

### WARRANTY

This product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona Information For Use leaflet. Belzona ensures that all its products are carefully manufactured to ensure the highest quality possible and are tested strictly in accordance with universally recognized standards (ASTM, ANSI, BS, DIN, ISO, etc.). Since Belzona has no control over the use of the product described herein, no warranty for any application can be given.

### AVAILABILITY AND COST

**Belzona 1341** is available from a network of Belzona Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona Distributor in your area.

### MANUFACTURER / SUPPLIER

Belzona Limited,  
Claro Road, Harrogate,  
HG1 4DS, UK

Belzona Inc.  
14300 NW 60<sup>th</sup> Ave,  
Miami Lakes, FL, 33014, USA

### HEALTH AND SAFETY

Prior to using this material, please consult the relevant Safety Data Sheets.

### TECHNICAL SERVICE

Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

The technical data contained herein is based on the results of long term tests carried out in our laboratories and to the best of our knowledge is true and accurate on the date of publication. It is however subject to change without prior notice and the user should contact Belzona to verify the technical data is correct before specifying or ordering. No guarantee of accuracy is given or implied. We assume no responsibility for rates of coverage, performance or injury resulting from use. Liability, if any, is limited to the replacement of products. No other warranty or guarantee of any kind is made by Belzona, express or implied, whether statutory, by operation of law or otherwise, including merchantability or fitness for a particular purpose.

Nothing in the foregoing statement shall exclude or limit any liability of Belzona to the extent such liability cannot by law be excluded or limited.

Copyright © 2025 Belzona International Limited. Belzona® is a registered trademark.

*Belzona products are  
manufactured under an  
ISO 9001 Registered  
Quality Management System*

